

IULIO®

SCHEMA DI MONTAGGIO/assembling scheme






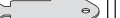

SCRIVANIE CON PIANO IN VETRO





desks with glass top

ART. 460-461-462-463-464-465











| | |
|---|-------------|
| CODICE code | 777 700 742 |
| DISEGNO drawing | SM 58002 |
| DATA date | 10-09-2015 |
| PAGINA page | 1/2 |
| INDICE DI REVISIONE N° last revision no | 2 |
| DATA REVISIONE last date | 18/10/2016 |

| CODE | Ø x L | COLOUR | CODE | COLOUR | CODE | Ø x L | COLOUR | CODE | COLOUR | CODE | Ø x L | COLOUR | | | | |
|--|-----------|---------|---|--------|---|----------|---------|---|--------|---|-------|--|---------|---|----------|---------|
| 506663710 | 10MA x 40 | ZINCATO | 505182205 | FERRO | 506663809 | 6MA x 15 | ZINCATO | 505095719 | NICKEL | 505182201 | FERRO | 423721020 | ARGENTO | 506223006 | 6MA x 12 | ZINCATO |
| 10MA x 1 9/16" - Zinc Plated | | | iron | | 6MA x 1/2" zinc plated | | | nickel | | iron | | silver | | 6MA x 7/16" - zinc plated | | |
|  | | |  | |  | | |  | |  | |  | |  | | |
| TCL/E L x 4 | | | B 3/8" x 1 | | TP/E L x 8 | | | L 16mm D x 8 | | 5/32" E x 1 | | x 4 | | TB/E L x 4 | | |



SCHEMA DI MONTAGGIO
assembly scheme

**N.B. PER IL MONTAGGIO
SEGUIRE LE FASI NUMERATE
assemble following the numbered phases**

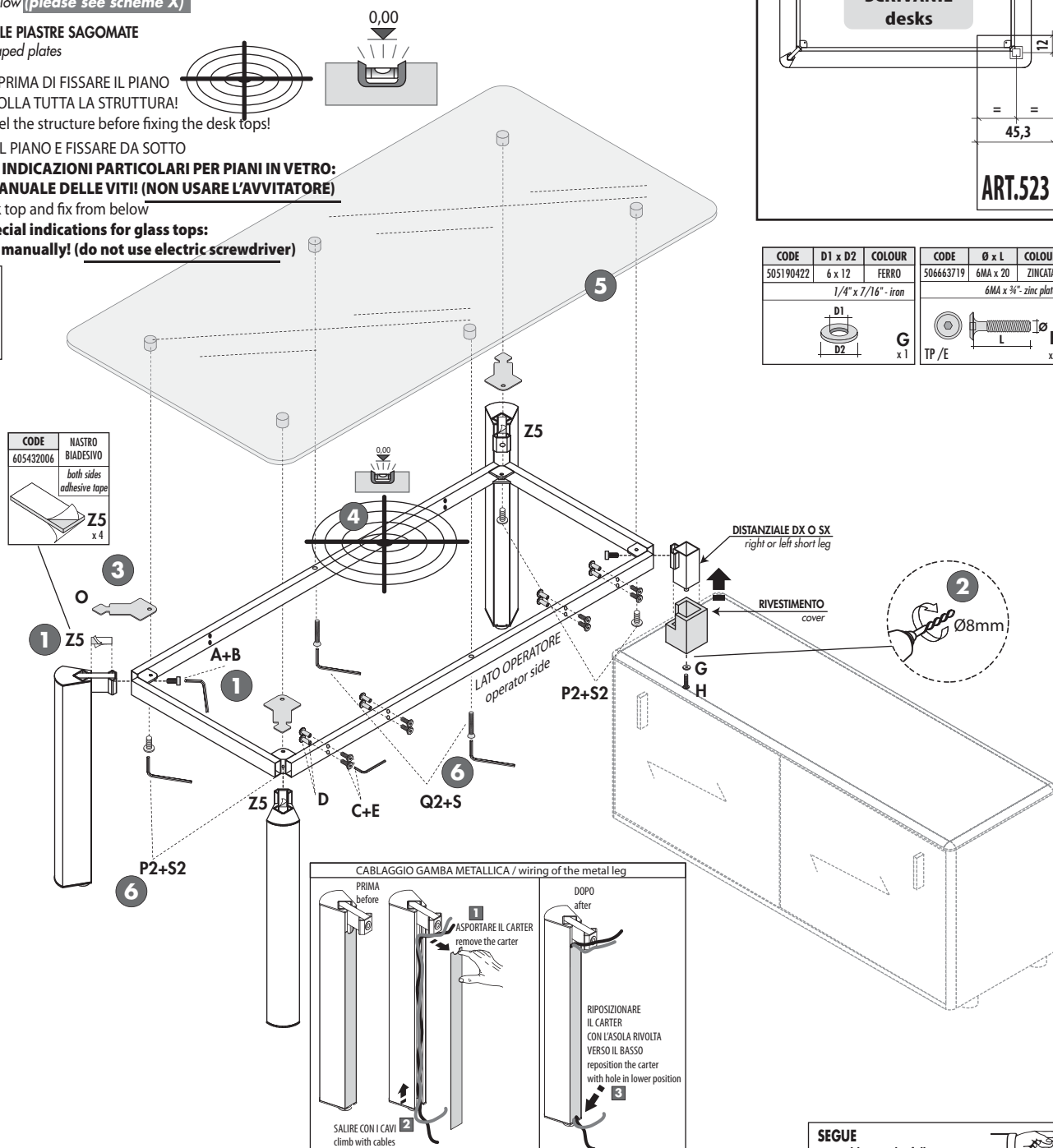
| CODE | Ø x L | COLOUR | CODE | COLOUR | CODE | Ø x L | COLOUR | CODE | COLOUR | CODE | COLOUR | CODE | Ø x L | COLOUR |
|----------------------------|----------|---------|-----------|--------|--------------------------|------------------|---|---|---|---|---|---|---|---|
| 506324609 | 6MA x 55 | ZINCATO | 505182206 | FERRO | 605432006 | NASTRO BIADESIVO | | | | | | | | |
| 6MA x 2 1/8" - zinc plated | | | iron | | both sides adhesive tape | |  |  |  |  |  |  |  |  |
| TPS/E | | x 2 | 3/16" | x 1 | | | | | | | | | | |



**N.B. PER IL MONTAGGIO
SEGUIRE LE FASI NUMERATE**
assemble following the numbered phases

FASI / phases 1-2-3-4-5

- FISSARE LE GAMBE E IL DISTANZIALE AL TELAIO E APPLICARE IL BIADESIVO (Z5) NELLA PARTE SUPERIORE**
fix the legs and the short leg to the metal frames and stick the both sides adhesive tape (Z5) on the upper part
- SFONDARE LE PREFORATURE SOTTO IL TOP DEL MOBILE DI SERVIZIO, INSERIRE IL RIVESTIMENTO E FISSARE DA SOTTO (vedi SCHEMA X)**
break through the pre drilling under the top of the service unit, insert the cover and fix from below (please see scheme X)
- POSIZIONARE LE PIASTRE SAGOMATE**
position the shaped plates
- ATTENZIONE! PRIMA DI FISSARE IL PIANO METTERE IN BOLLIA TUTTA LA STRUTTURA!**
Attention! Level the structure before fixing the desk tops!
- POSIZIONARE IL PIANO E FISSARE DA SOTTO**
- ATTENZIONE! INDICAZIONI PARTICOLARI PER PIANI IN VETRO:**
FISSAGGIO MANUALE DELLE VITI! (NON USARE L'AVVITATORE)
place the desk top and fix from below
attention! special indications for glass tops:
fix the screws manually! (do not use electric screwdriver)



SEGUE
assembling in the following page

SCHEMA DI MONTAGGIO/assembly scheme

SCRIVANIE CON ALLUNGO E PIANI IN VETRO

desks with extension and glass tops




















































ART. 466-467-468

**N.B. PER IL MONTAGGIO
SEGUIRE LE FASI NUMERATE**
assemble following the numbered phases

PAGINA
page

2/2



| <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>506663710</td><td>10MA x 40</td><td>ZINCATA</td></tr><tr><td colspan="3">10MA x 1 9/16" - Zinc Plated</td></tr><tr><td></td><td>\varnothing</td><td>A</td></tr><tr><td>TCL/E</td><td>L</td><td>x 5</td></tr></table> | CODE | Ø x L | COLOUR | 506663710 | 10MA x 40 | ZINCATA | 10MA x 1 9/16" - Zinc Plated | | |  | \varnothing | A | TCL/E | L | x 5 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>505182205</td><td>FERRO</td></tr><tr><td colspan="2">iron</td></tr><tr><td></td><td>B</td></tr><tr><td></td><td>x 1</td></tr></table> | CODE | COLOUR | 505182205 | FERRO | iron | |  | B | | x 1 | <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>506663809</td><td>6MA x 15</td><td>ZINCATA</td></tr><tr><td colspan="3">6MA x 1/2" zinc plated</td></tr><tr><td></td><td>\varnothing</td><td>C</td></tr><tr><td>TP/E</td><td>L</td><td>x 4</td></tr></table> | CODE | Ø x L | COLOUR | 506663809 | 6MA x 15 | ZINCATA | 6MA x 1/2" zinc plated | | |  | \varnothing | C | TP/E | L | x 4 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>505095719</td><td>NICKEL</td></tr><tr><td colspan="2">nickel</td></tr><tr><td></td><td>D</td></tr><tr><td>L 16mm</td><td>x 4</td></tr></table> | CODE | COLOUR | 505095719 | NICKEL | nickel | |  | D | L 16mm | x 4 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>505182201</td><td>FERRO</td></tr><tr><td colspan="2">iron</td></tr><tr><td></td><td>E</td></tr><tr><td>5/32"</td><td>x 1</td></tr></table> | CODE | COLOUR | 505182201 | FERRO | iron | |  | E | 5/32" | x 1 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>423721020</td><td>ARGENTO</td></tr><tr><td colspan="2">silver</td></tr><tr><td></td><td>O</td></tr><tr><td></td><td>x 5</td></tr></table> | CODE | COLOUR | 423721020 | ARGENTO | silver | |  | O | | x 5 | <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>506223006</td><td>6MA x 12</td><td>ZINCATA</td></tr><tr><td colspan="3">6MA x 7/16" - zinc plated</td></tr><tr><td></td><td>\varnothing</td><td>P2</td></tr><tr><td>TB/E</td><td>L</td><td>x 6</td></tr></table> | CODE | Ø x L | COLOUR | 506223006 | 6MA x 12 | ZINCATA | 6MA x 7/16" - zinc plated | | |  | \varnothing | P2 | TB/E | L | x 6 | <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>506324609</td><td>6MA x 55</td><td>ZINCATA</td></tr><tr><td colspan="3">6MA x 2 1/8" - zinc plated</td></tr><tr><td></td><td>\varnothing</td><td>Q2</td></tr><tr><td>TPS/E</td><td>L</td><td>x 4</td></tr></table> | CODE | Ø x L | COLOUR | 506324609 | 6MA x 55 | ZINCATA | 6MA x 2 1/8" - zinc plated | | |  | \varnothing | Q2 | TPS/E | L | x 4 |
|--|---------------|-----------|--------|-----------|-----------|---------|------------------------------|--|--|--|---------------|----------|-------|---|-----|--|------|--------|-----------|-------|------|--|---|-----------|--|-----|---|------|-------|--------|-----------|----------|---------|------------------------------|--|--|---|---------------|----------|------|---|-----|--|------|--------|-----------|--------|---|----------|---|----------|--|------|--|-----------|--------|---|----------|------|-----|---|----------|--------|-----------|---|---|-----------|-----------|---------|---|------|---|----------|-----------|----------|---|---------------------------|-------|--------|---|---------------|----------|---------------------------|---|-----|--|---------------|-----------|-----------|-----------|--------------------------|---|---|-----------|--------|-----------|---|---------|----------------------------|-----------|----------|---|---------------|---|-----------|---|-----|
| CODE | Ø x L | COLOUR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 506663710 | 10MA x 40 | ZINCATA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10MA x 1 9/16" - Zinc Plated | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | \varnothing | A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TCL/E | L | x 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| CODE | COLOUR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 505182205 | FERRO | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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|  | B | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | x 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| CODE | Ø x L | COLOUR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 506663809 | 6MA x 15 | ZINCATA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6MA x 1/2" zinc plated | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | \varnothing | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TP/E | L | x 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| CODE | COLOUR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 505095719 | NICKEL | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| nickel | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | D | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| L 16mm | x 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| CODE | COLOUR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 505182201 | FERRO | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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|  | E | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 423721020 | ARGENTO | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>506223609</td><td>6MA x 25</td><td>ZINCATA</td></tr><tr><td colspan="3">6MA x 1" - zinc plated</td></tr><tr><td></td><td>\varnothing</td><td>R</td></tr><tr><td>TB/E</td><td>L</td><td>x 4</td></tr></table> | CODE | Ø x L | COLOUR | 506223609 | 6MA x 25 | ZINCATA | 6MA x 1" - zinc plated | | |  | \varnothing | R | TB/E | L | x 4 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>505182206</td><td>FERRO</td></tr><tr><td colspan="2">iron</td></tr><tr><td></td><td>S2</td></tr><tr><td></td><td>x 1</td></tr></table> | CODE | COLOUR | 505182206 | FERRO | iron | |  | S2 | | x 1 | <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>505092004</td><td>8 x 38</td><td>ZINCATO</td></tr><tr><td colspan="3">5/16" x 1 1/2" - Zinc Plated</td></tr><tr><td></td><td>\varnothing</td><td>T</td></tr><tr><td></td><td>L</td><td>x 4</td></tr></table> | CODE | Ø x L | COLOUR | 505092004 | 8 x 38 | ZINCATO | 5/16" x 1 1/2" - Zinc Plated | | |  | \varnothing | T | | L | x 4 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>423710120</td><td>HELIUM</td></tr><tr><td></td><td>U</td></tr><tr><td></td><td>x 1</td></tr></table> | CODE | COLOUR | 423710120 | HELIUM |  | U | | x 1 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>423715009</td><td>NICKEL</td></tr><tr><td></td><td>Y</td></tr><tr><td></td><td>x 1</td></tr></table> | CODE | COLOUR | 423715009 | NICKEL |  | Y | | x 1 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>423714020</td><td>HELIUM</td></tr><tr><td></td><td>Z9</td></tr><tr><td></td><td>x 1</td></tr></table> | CODE | COLOUR | 423714020 | HELIUM |  | Z9 | | x 1 | <table><tr><th>CODE</th><th>Ø x L</th><th>COLOUR</th></tr><tr><td>506323009</td><td>6MA x 15</td><td>ZINCATA</td></tr><tr><td colspan="3">6MA x 9/16" - zinc plated</td></tr><tr><td></td><td>\varnothing</td><td>V</td></tr><tr><td>TPS/E</td><td>L</td><td>x 1</td></tr></table> | CODE | Ø x L | COLOUR | 506323009 | 6MA x 15 | ZINCATA | 6MA x 9/16" - zinc plated | | |  | \varnothing | V | TPS/E | L | x 1 | <table><tr><th>CODE</th><th>NASTRO</th></tr><tr><td>605432006</td><td>BIADESIVO</td></tr><tr><td colspan="2">both sides adhesive tape</td></tr><tr><td></td><td>Z5</td></tr><tr><td></td><td>x 6</td></tr></table> | CODE | NASTRO | 605432006 | BIADESIVO | both sides adhesive tape | |  | Z5 | | x 6 | <table><tr><th>CODE</th><th>COLOUR</th></tr><tr><td>505130218</td><td>GRIGIO 4</td></tr><tr><td colspan="2">grey 4</td></tr><tr><td></td><td>D6</td></tr><tr><td></td><td>x 2</td></tr></table> | CODE | COLOUR | 505130218 | GRIGIO 4 | grey 4 | |  | D6 | | x 2 |
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| 5/16" x 1 1/2" - Zinc Plated | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | \varnothing | T | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 423710120 | HELIUM | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 423715009 | NICKEL | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 423714020 | HELIUM | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 506323009 | 6MA x 15 | ZINCATA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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|  | \varnothing | V | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 605432006 | BIADESIVO | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| both sides adhesive tape | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 505130218 | GRIGIO 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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FASI / phases 1-2-3-4-5-6-7-8-9-10

1 FISSARE LE GAMBE AL TELAI E
APPLICARE IL BIADESIVO (Z5) NELLA PARTE SUPERIORE
fix the legs to metal frames and
stick the both sides adhesive tape (Z5) on the upper part

2 FISSARE (non completamente)
LA STAFFA AD "L" SULLA LAMA METALLICA
fix the "L" shaped stirrup with metal blade

3 INSERIRE LA LAMA METALLICA
ALL'INTERNO DEI DUE TELAI
insert the metal blade inside the two frames

4 INSERIRE I TUBETTI E APPOGGIARE LA STAFFA
insert the tubes and put the stirrup

5 ACCOPPIARE I TELAI E FISSARE CON LE VITI
joining the metal frames and fix with the screws

6 SERRARE COMPLETAMENTE LA VITE SULLA STAFFA AD "L"
fully tighten the screw on "L" shaped stirrup

7 POSIZIONARE LE PIASTRE SAGOMATE
position the shaped plates

8 APPLICARE I TAPPI
put the caps

9 ATTENZIONE! PRIMA DI FISSARE IL PIANO
METTERE IN BOLLIA TUTTA LA STRUTTURA!
Attention! Level the structure before fixing the desk tops!

10 POSIZIONARE I PIANI E FISSARE DA SOTTO
ATTENZIONE!
FISSAGGIO MANUALE DELLE VITI!
(NON USARE L'AVVITATORE)
place the tops and fix from below
attention! special indications for glass tops:
fix the screws manually!
(do not use electric screwdriver)

